## 

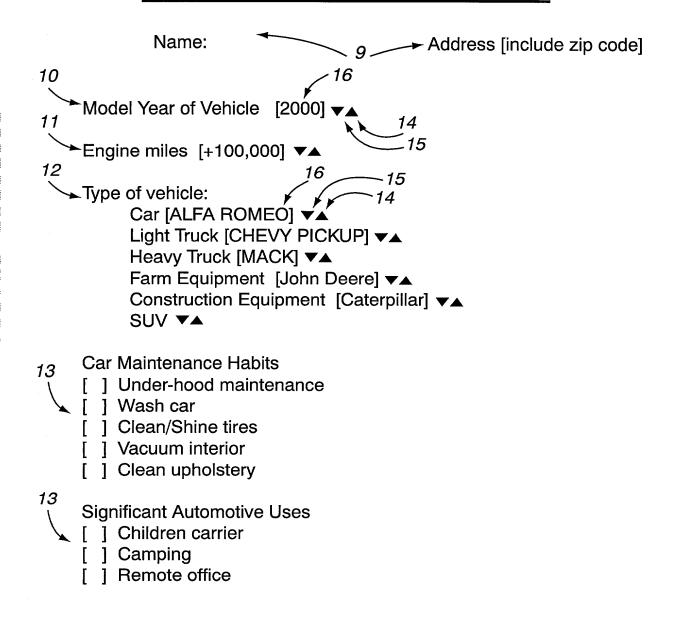
F/G. 1

# CUSTOM MOTOR OIL - SUPPLY OPTIONS

CUSTOMER GIVES INPUT AT:	CUSTOMER PROVIDES INPUT BY USING:	CUSTOM OIL BLENDED AT:	CUSTOM OIL SHIPPED TO:	OIL CHANGED AT:
• HOME	• COMPUTER TERMINAL	• CENTRAL	• HOME	• HOME
• KIOSK IN STORE	E-MAIL	FACILI Y	• STORE	• STORE
QUICK LUBE	• TELEPHONE	AI SIORE	• QUICK LUBE	• QUICK LUBE
PLACE OF WORK	• FAX	LUBE	• GARAGE/SERVICE STATION	• GARAGE/SERVICE STATION
MOBILE OIL     CHANGE FACILITY	ORDER FORM:     MAIL-IN     CORDER FORM:	• REGIONAL/ LOCAL FACILITY	• MOBILE OIL	• MOBILE OIL
• OTHER	STANDING ORDER	MOBILE OIL     CHANGE FACILITY	• OTHER	• PLACE OF
	• OTHER	OTHER		WORK
		[ - - -		• OTHER

ANY COMBINATION OF THESE COULD BE USED

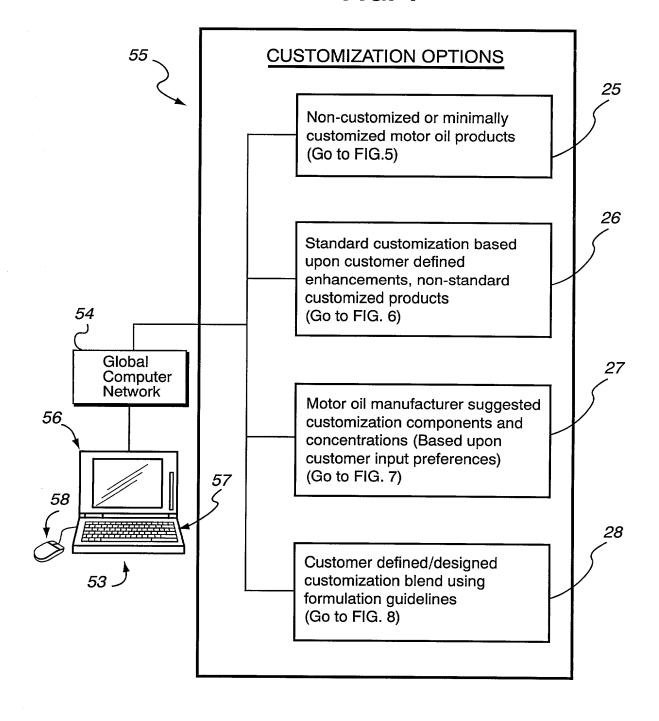
### Questionnaire for Custom Motor Oil Selection – Vehicle/Driver Background Information



### Questionnaire for Custom Motor Oil Selection – Vehicle Driving/Use Requirements

17	
ζ.	Type of driving
*	(sliding scales)
	City/highway//
	Distances (Winter?, Summer?)/
	In which vehicle will you use oil
	How long do you store oil
	During which season will oil be used
	Other items available for oil change (Go to Figure Supplement)
	Model year, etc.
	Garage (yes) (no)
	Maintenance regimen
	Transmission fluid
	Brake fluid and brakes
	Typical oil drain interval (5000 miles) ▼▲
	ENTER 19

FIG. 4



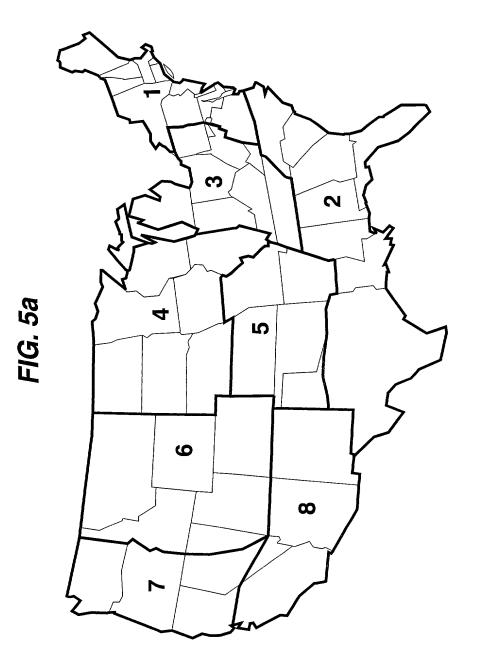


FIG. 5k	· \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
Tutorial entit	ed "Fundamentals for choosing motor oil for your engine."
Choosing yo Customer ch	
<i>f</i>	<b>√</b> 21
originated), S Your input da Is this correct	ata indicates your oil selection will be used in region XXX.
for which reg Go to 23	ion map, designate the region in which the oil will be used or ion you wish the oil to be specified, Region ▼▲  1 ▼▲ 22
Price range	<b>▼</b>
Product type Base oil	
Grade	Mono-grade ☐ Multi-grade ☐ 24
preference) Product Recorderence)	ommended (choose one from list according to rank order of
CONTINUE	RESET VALUES

Go to [Figure 12]

Based upon your responses to the lubricant profile questionnaire, you reside in Region 6 (from Figure 5a - upper mid-West) and the engine oil will be used starting October, for about 4 months. It is recommended that your engine oil be custom blended to provide: Enhanced low temperature startability Enhanced engine cleanliness Moderately enhanced high temperature viscosity Do you wish an oil with: 53 Enhanced low temperature startability 5 degrees F below conventional 10W-30 10 degrees F below conventional 10W-30 (Recommended level) 20 degrees F below conventional 10W-30 Enhanced engine cleanliness 10 percent greater than conventional 10W-30 30 percent greater than conventional 10W-30 (Recommended level) 50 percent greater than conventional 10W-30 Enhanced high temperature viscosity 0.5 higher than conventional 10W-30 1.0 cSt higher than conventional 10W-30 (Recommended level) 1.5 cSt higher than conventional 10W-30 2.0 cSt higher than conventional 10W-30 (Note your viscosity will exceed that for a 10W-30 grade and some credentials may not be retained -Should we proceed?: Yes No) 56 Continue Yes No (if yes, select one): Return to questionnaire: Yes 59 Return to menu: Yes Return to choosing magnitude of the various options: Yes Continue to [Figure 7] for customer selected options: Yes -60

Choose from among the suggested customization enhancements below.

### **Enhanced low temperature startability**

5 degrees F below conventional 10W-30

1 0 degrees F below conventional 10W-30

20 degrees F below conventional 10W-30

### **Enhanced high temperature viscosity**

0.5 cSt higher than conventional 10W-30

1.0 cSt higher than conventional 10W-30

1.5 cSt higher than conventional 10W-30

2.0 cSt higher than conventional 10W-30 (Note your viscosity will exceed that for a 10W-30 grade and some credentials may not be retained - Should we proceed?: Yes No)

### Enhanced fuel economy

20% greater than minimum target level

30% greater than minimum target level (Recommended level)

40% greater than minimum target level

50% greater than minimum target level (Levels beyond this level not recommended).

Should we proceed?: Yes No

70% greater than minimum target level

100% greater than minimum target level

### **Enhanced engine cleanliness**

20% greater than minimum target level

30% greater than minimum target level

40% greater than minimum target level

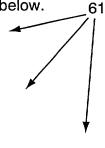
50% greater than minimum target level

100% greater than minimum target level

### **Extended drain capability**

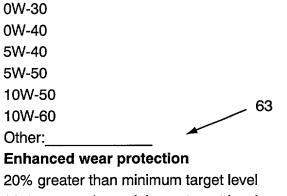
Increase beyond 5,000 mile drain interval: 5% to 200% ▲▼





### FIG. 7(Cont'd)

### Wider product viscosity range



20% greater than minimum target level 30% greater than minimum target level 40% greater than minimum target level 50% greater than minimum target level 100% greater than minimum target level

### Other Enhancements

Use of novel or non-conventional component:

You may choose to introduce new experimental products or non-conventional additives in your motor oil blend. If you wish to proceed, choose yes and proceed below. Yes

Polytetrafluoro ethylene (PTFE)
Stabilized molybdenum disulfide
Stabilized vegetable oils
Special ester base stocks
65

Continue Yes No (if yes, select one):

Return to menu: Yes

Return to questionnaire: Yes

Return to choosing magnitude of the various options: Yes

Continue to next customization screen, [Figure 8] for customer defined component recommendations. Yes

6

### **Enhanced engine cleanliness**

For optimum response and results it may be necessary to adjust both detergent and dispersant components.

### **Detergent modification**

Go to [Figures 9-11] (for performance/concentration data)

Change the detergent component level (Refer to appropriate additive response correlation Chart, Figures 9-11): -50% to 200%  $\blacktriangle \nabla$ 

Add a second detergent component (Refer to appropriate additive response correlation Chart, Figures 9-11, Recommend using 30% more detergent component with high TBN (Total Base Number)): 0% to 200% ▲▼

### Dispersant modification

Go to [Figures 9-11] (for performance/concentration data)

Change the dispersant component level (Refer to appropriate additive response correlation Chart, Figures 9-11) -50% to 200% ▲▼

Add additional high molecular weight dispersant (Refer to appropriate additive response correlation Chart): 0% to 200% ▲▼

\_\_ 67

### **Enhanced fuel economy**

Go to [Figures 9-11] (for performance/concentration data)

Change the Friction Modifier component level (Refer to appropriate additive response correlation Chart): 0% to 200% ▲▼

Add a second Friction Modifier component (Refer to appropriate additive response correlation Chart. Motor oil manufacturer recommends using 30% of Friction Modifier S, Note: using component which will darken the oil). 0% to 200%

Enhanced low temperature startability Enhanced high temperature viscosity Extended drain capability 67

### FIG. 8 (Cont'd)

Wider product viscosity range
Enhanced wear protection
Enhanced control of oil oxidation

Use of novel or non-conventional component:

You may choose to introduce new experimental products or non-conventional additives in your motor oil blend. If you wish to proceed, choose yes and proceed below. Yes

69

Polytetrafluoraethylene (PTFE)
Stabilized molybdenum disulfide
Stabilized vegetable oils

Special ester base stocks

70

Continue Yes No (if yes, select one:)

Return to questionnaire: Yes

Return to menu: Yes

Return to choosing options: Yes

[Go to Figure 12]

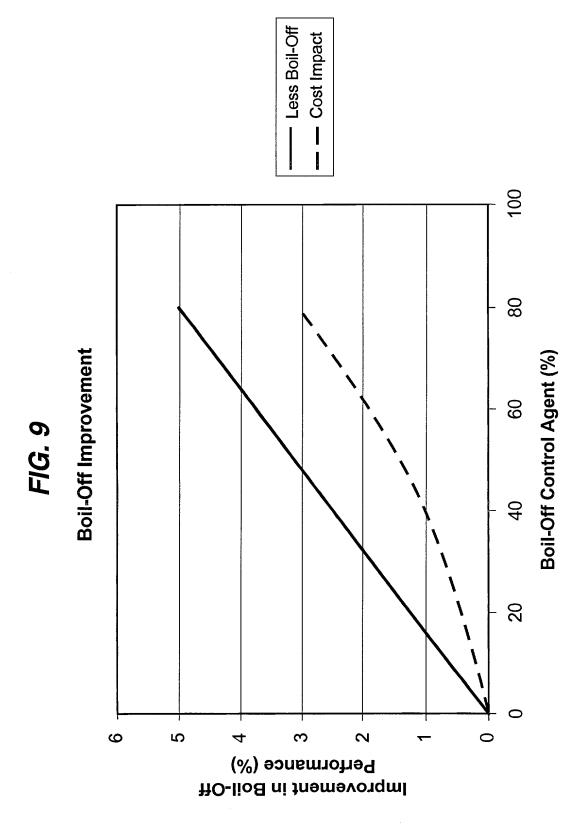
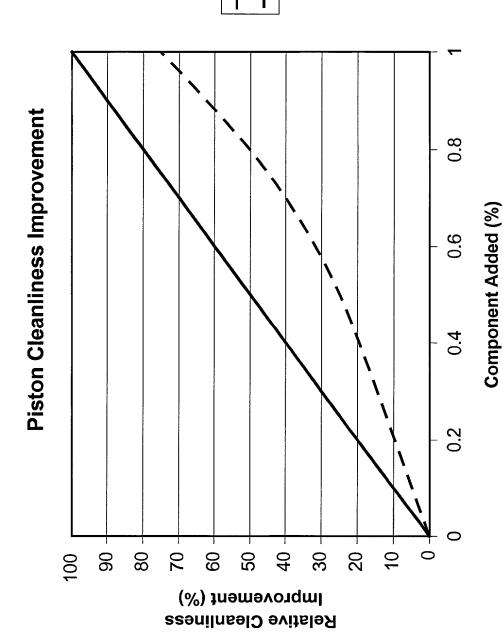


FIG. 10



ImprovementCost Impact

Viscosity Stability Improvement FIG. 11 30 10 06 80 09 40 20 20 20 100 Relative Viscosity Stability Improvement (%)

Improvement Cost Impact

0.8

9.0

0.4

0.2

Component Added (%)

FINAL MOTOR OIL SELECTED

[X] Maximum without adversely affecting fuel economy and wear properties 4-33Maximum without adversely affecting wear and cold weather properties Maximum even if base motor oil changes - recommend one Based upon the criteria you entered above, namely: Cold Temperature Properties 🛧 Fuel Economy 4 29 区  $\overline{X}$ 38

SHOPPING CART. If not acceptable click on RETURN TO THE MAIN MENU, or BACK. and formulated with 0.3% molybdenum dithiocarbamate fuel economy additive to We will design a motor oil with 10W-30 motor oil which has been uptreated increase fuel economy by up to 40%, 0.25% fumarate ester additive to improve If this is acceptable, select the number of gallons below and click on ADD TO the low temperature pumpability by about 10 degrees F and with 0.17% zinc dialkyldithiophosphate anti-wear additive to reduce wear by up to 50%.

33

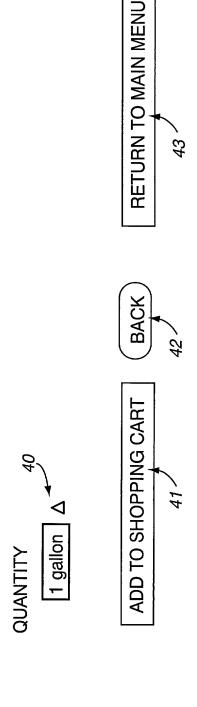


FIG. 13 SHOPPING CART/CHECK-OUT	<i>45</i>
Your shopping cart contains the following items:	5
#1: 10 gallons 10W30 motor oil which has been uptreated and formu with 0.3% molybdenum dithiocarbamate fuel economy additive to incre fuel economy by up to 40%, 0.25% fumarate ester additive to improve temperature pumpability by about 10 degrees F and with 0.17% zinc dialkyldithiophosphate anti-wear additive to reduce wear by up to 50%. PRICE: \$ XXX.XX	ase the lov
<b>#3</b> : 47	
RETURN TO MAIN MENU TO DESIGN OTHER OILS	47'
PROCEED TO FIGURE 16 FOR OTHER PRODUCTS/SERVICES	
BACK 48	49
To check out, fill in the relevant information below, or your customer number, and click on SEND	,
Customer No.:	_
Name: Type of payment: [ ] VISA	
Shipping address for this order:  Name: Company (if any): Address: City State: Zip:	
Shipping type: [ ] Normal UPS (approximately \$Z/gallon) [ ] Overnight courier (approximately \$ZZ/gallon) [ ] Click here if you have entered a customer number and you want the	e

[Thank you for your order. This product will be shipped by NORMAL UPS within TEN business days from today, and your DISCOVER card has been billed \$XXX.XX for the oil, and \$YY.YY for shipping, for a Total of \$CCC.CC]

50

product shipped to your default shipping address

SEND

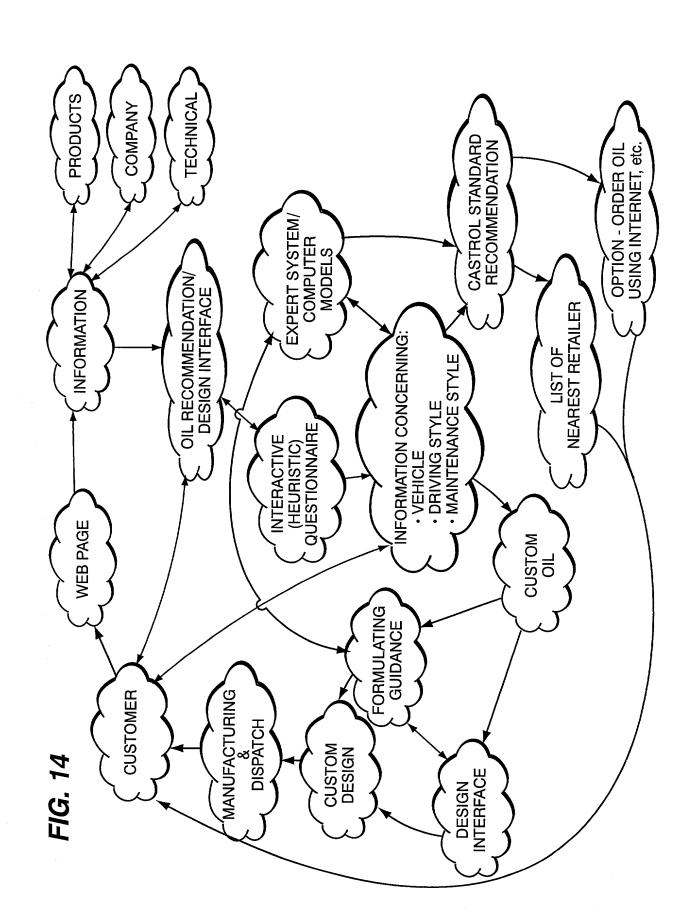


FIG. 15

EXAMPLE OF SIMPLIFIED MIXING SCHEME FOR CUSTOMIZED OIL

COLUMN 5	CUSTOMER DESIRES BOTH FUEL ECONOMY AND ANTIWEAR PERFORMANCE	09	20	20	100	
COLUMN 4	CUSTOMER DESIRES ANTIWEAR PERFORMANCE	80	0	20	100	
COLUMN 3	CUSTOMER DESIRES FUEL ECONOMY PERFORMANCE	80	20	0	100	
COLUMN 2	CUSTOMER DESIRES BASELINE PERFORMANCE	100	0	0	100	
COLUMN 1		% BASELINE MOTOR OIL	% OF 5X MAX. BLEND CONC. OF FUEL ECONOMY ADDITIVE DISSOLVED IN BASELINE MOTOR OIL; BLEND A	% OF 5X MAX. BLEND CONC. OF ANTIWEAR ADDITIVE DISSOLVED IN BASELINE MOTOR OIL; BLEND B	TOTAL %	

FIG. 16

### Automotive Products To Enhance Driving Experience

Maintenance Items
Filters
Spark plugs
Brake fluids
Gear fluids
Transmission fluid Grease
Other

Car Care Products
Car wash
Wiper fluid
Tire gloss
Touch-up paint
Other

**Travel Service** 

Weather advisory

Travel Directions and Tips

Maps

Other

Merchandising

**Posters** 

Apparel

Designer products

Other

